



CNC Lathe

Capacity List

Mazak QuickTurn Smart 350
12 station turret with programmable tail stop

Bore capacity = 102mm
Mazatrol smart control
Z axis = 625mm

Mazak QuickTurn 200-2

12 station turret
Programmable tailstock
Bore capacity = 63mm
Hydrafeed barfeed
Mazatrol Matrix controls

Citizen - M32 VIII Sliding Head Lathe
Twin spindle
15 Axis

Bar Capacity = 35mm
Iemca Boss 12ft Barfeed
Tool Capacity = 70+
Power Driven B-Axis

Hyundai Kia SKT21LM (x2)

12 station VDI turret
C-axis with live tooling
Bore capacity = 60mm
Fanuc Oi-TB controls - DNC linked

Okuma LB4000-EX MY x C1500
12 station turret - All Live

C + Y Axis
Bore Capacity = 100mm
Okuma OSP-P300 L CNC controller
Hydrafeed Barfeed

Mazak Multiplex 6100Y

2 x spindles
2 x turrets (24 stations in total - All "live")
Hydrafeed barfeed (Head-1)
2 x c-axis and y-axis
Bore capacity = 51mm
Mazatrol CNC 640T controls

Okuma Multus B400-W Multitasking Machine

Twin spindle
Okuma OSP-P200L CNC Control System
Capto C6 - 40 tool storage
Swing over carriage = 710mm
Max. Turning diameter = 710mm
X-AXIS 690mm [+670mm to -20mm]
Z-AXIS 1,545mm
Y-AXIS 230mm [+115mm to -115mm]
W-AXIS 1,550mm
C-AXIS control angle 360°
B-AXIS indexing angle 225° [-30 to +195
[min.control angle 0.001]]

Hyundai Kia SKT21

- 12 station standard turret
- Bore capacity = 63mm
- Fanuc Oi-TB controls - DNC linked



CBE+

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