

Job Specification

Post Title	Technical Estimator
Location	Chesterfield
Salary	Competitive – DOE (depending on experience)
Hours	Full time, permanent, flexible
About Us	<p>CBE are a well-established CNC precision machining company supplying high-quality components to customers across a range of sectors including aerospace, defence, oil & gas, rail, energy, and advanced manufacturing. Due to continued growth, we are looking for an experienced and commercially aware Technical Estimator to join our team.</p> <p>This is an excellent opportunity for an individual with a strong engineering background and a detailed understanding of CNC machining processes to play a key role in securing profitable new business.</p>
The Role	<p>As Technical Estimator, you will be responsible for reviewing customer enquiries, assessing manufacturing requirements, and producing accurate and competitive quotations. You will work closely with customers, engineering, production, and purchasing teams to ensure costs, lead times, and technical requirements are fully understood and achievable.</p>
Key Responsibilities	<ul style="list-style-type: none">• Review engineering drawings, CAD models, specifications, and customer requirements.• Generate accurate quotations for CNC milled, turned, and machined components.• Calculate machining times, material costs, tooling requirements, subcontract processes, and overheads.• Liaise with suppliers and subcontractors to obtain pricing for external services such as heat treatment, coating, grinding, and inspection.• Identify manufacturing risks and opportunities for process improvements.• Support customers with Design for Manufacture (DFM) recommendations where appropriate.• Work alongside production and engineering teams to ensure estimated routes are practical and commercially viable.• Maintain quotation records and support contract reviews following order placement.• Assist with new business development activities and customer relationships.
About You	<p>The ideal candidate will have:</p> <ul style="list-style-type: none">• Proven experience in estimating within a CNC machining or precision engineering environment.• Strong ability to interpret engineering drawings and geometric tolerancing (GD&T).• Good understanding of CNC turning, milling, multi-axis machining, and manufacturing methods.• Knowledge of materials including steels, stainless steels, aluminium, titanium, and exotic alloys.

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	<ul style="list-style-type: none">• Excellent commercial awareness with the ability to balance competitiveness and profitability.• Experience using ERP/MRP systems and Microsoft Office applications.• Strong attention to detail and organisational skills.• Excellent communication skills with both customers and internal stakeholders. <p>Desirable</p> <ul style="list-style-type: none">• HNC/HND or equivalent qualification in Mechanical Engineering or Manufacturing Engineering.• Experience quoting for aerospace, defence, nuclear, oil & gas, and / or other highly regulated industries.• Familiarity with CAD/CAM software and costing systems. <p>Knowledge of AS9100, ISO 9001, or similar quality standards</p>
What We Offer	<ul style="list-style-type: none">• Competitive salary.• Company pension scheme.• Opportunity for career progression.• Ongoing training and professional development.• Supportive and collaborative working environment.• Secure, growing business with a strong reputation for quality and customer service.
Apply Now	<p>If you have a strong engineering background, a keen eye for detail, and experience producing accurate quotations commercially managed to win business within a CNC machining environment, we would like to hear from you.</p> <p>Please submit your CV and a short covering letter outlining your relevant experience to hr@cbepius.com</p>